

Work Order ID 101985

101985

105844

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July-24-13 10:30:08 AM

Item ID: 646.2910

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: DEFLECTOR

Start Date: 5/22/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/23/13 Req'd Qty: 4.00

4

Customer:

Reference: re-prime

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
646.2900	N/C								

105

0.00

105

SprayPaint

Spray Painting

Memo

PULL FROM STOCK:
4 X 646.2910 B125083
-SCUFF WHITE PRIMER
-MASK ALL GREEN PRIMER AREAS
-PRIME AS PER DWG,
CARDINAL 4860-50 PRIMER BATCH:

0.00

110

0.00

110

QC

Quality Control

Memo

RE-INSPECT

0.00

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July-24-13 10:30:08 AM

Item ID: 646.2910

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: DEFLECTOR

Start Date: 5/22/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/23/13 Req'd Qty: 4.00

4

Customer:

Reference: re-prime

Run Start

NR1

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Stop

NR2

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

Identify as per dwg & Stock Location: _____

0.00

180

Packaging

Memo

0.00

Packaging

RE-IDENTIFY USING NEW B/N

IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

Picklist Print

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Work Order ID: 101985
Parent Item: 646.2910
Parent Item Name: DEFLECTOR

Start Date: 5/22/13
Start Qty: 4.00

Required Date: 5/23/13
Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 13-04-18 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.2910 DEFLECTOR		Manufactured	No				Each	1.0000		4			

Location

Loc Qty

Loc Code

st535

1

100122

1